

# Packaging Line Hot Melt Equipment Maintenance Recommendations



Based on how many hours you run your hot melt system

	Hours Run	Service Type	Recommendations	Replacement Part #	Service check
Melter	300	Replace Filter	Keep 5 spare filters		<input type="checkbox"/>
	1000	Clean tank with Purge Plus	Clean tank reservoir		<input type="checkbox"/>
Pump	2500	Clean and Flush Pump	Send in pump for clean and flush of all char		<input type="checkbox"/>
	5000	Replace Pump	Send old pump in for rebuild		<input type="checkbox"/>
Hose	Stops Heating	Replace Hose	Keep 1 spare hose for each size used		<input type="checkbox"/>
Tank Filters	500	Replace Tank Filter	Keep 1 spare filter per tank		<input type="checkbox"/>
In-line Filters	150	Replace Filter	Keep 5 spare filters for each filter body		<input type="checkbox"/>
Gun Head	Stops Functioning	Replace Gun Head	Keep 1 spare gun head for each type used		<input type="checkbox"/>
Module	1000	Change Module	Match spare quantity to the number of modules on each gun head		<input type="checkbox"/>
Nozzles	120	Replace Nozzle	Keep 6 spare nozzles per line		<input type="checkbox"/>



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